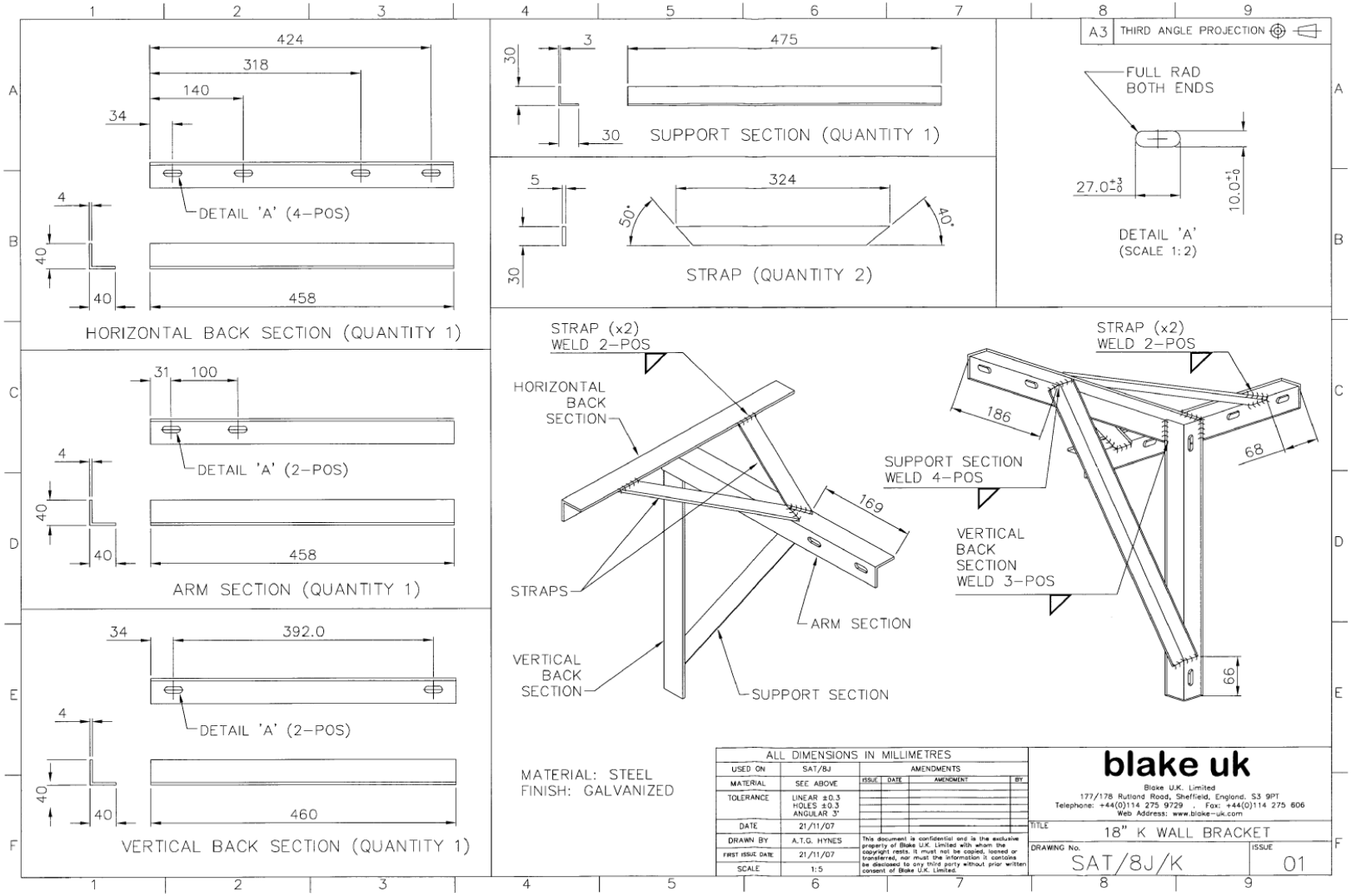
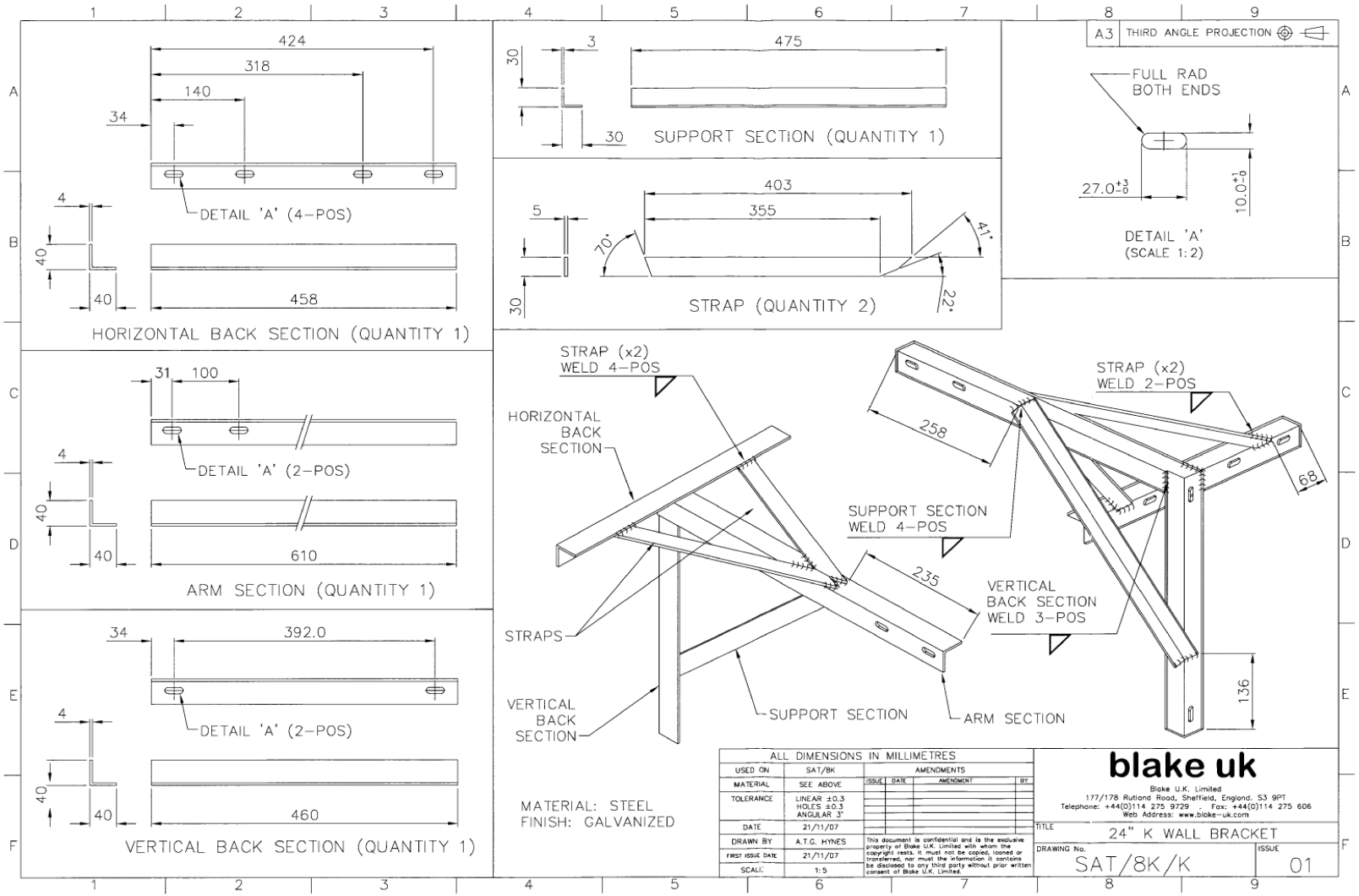

424
318
140
34
DETAIL 'A' (4-POS)
4
40
40
458
HORIZONTAL BACK SECTION (QUANTITY 1)
31
100
DETAIL 'A' (2-POS)
ARM SECTION (QUANTITY 1)
34
392.0
DETAIL 'A' (2-POS)
460
VERTICAL BACK SECTION (QUANTITY 1)
30
3
475
30
SUPPORT SECTION (QUANTITY 1)
5
324
50°
40°
30
STRAP (QUANTITY 2)
A3
THIRD ANGLE PROJECTION
FULL RAD
BOTH ENDS
27.0
10.0
DETAIL 'A'
(SCALE 1:2)
STRAP (x2)
WELD 2-POS
HORIZONTAL
BACK
SECTION
169
STRAPS
ARM SECTION
VERTICAL
BACK
SECTION
SUPPORT SECTION
STRAP (x2)
WELD 2-POS
186
68
SUPPORT SECTION
WELD 4-POS
VERTICAL
BACK
SECTION
WELD 3-POS
66
MATERIAL: STEEL
FINISH: GALVANIZED
ALL DIMENSIONS IN MILLIMETRES
USED ON
SAT/8J
MATERIAL
SEE ABOVE
TOLERANCE
LINEAR ±0.3
HOLES ±0.3
ANGULAR 3°
DATE
21/11/07
DRAWN BY
A.T.G. HYNES
FIRST ISSUE DATE
21/11/07
SCALE
1:5
AMENDMENTS
ISSUE
DATE
AMENDMENT
BY
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Web Address: www.blake-uk.com
TITLE
18" K WALL BRACKET
DRAWING No.
SAT/8J/K
ISSUE
01

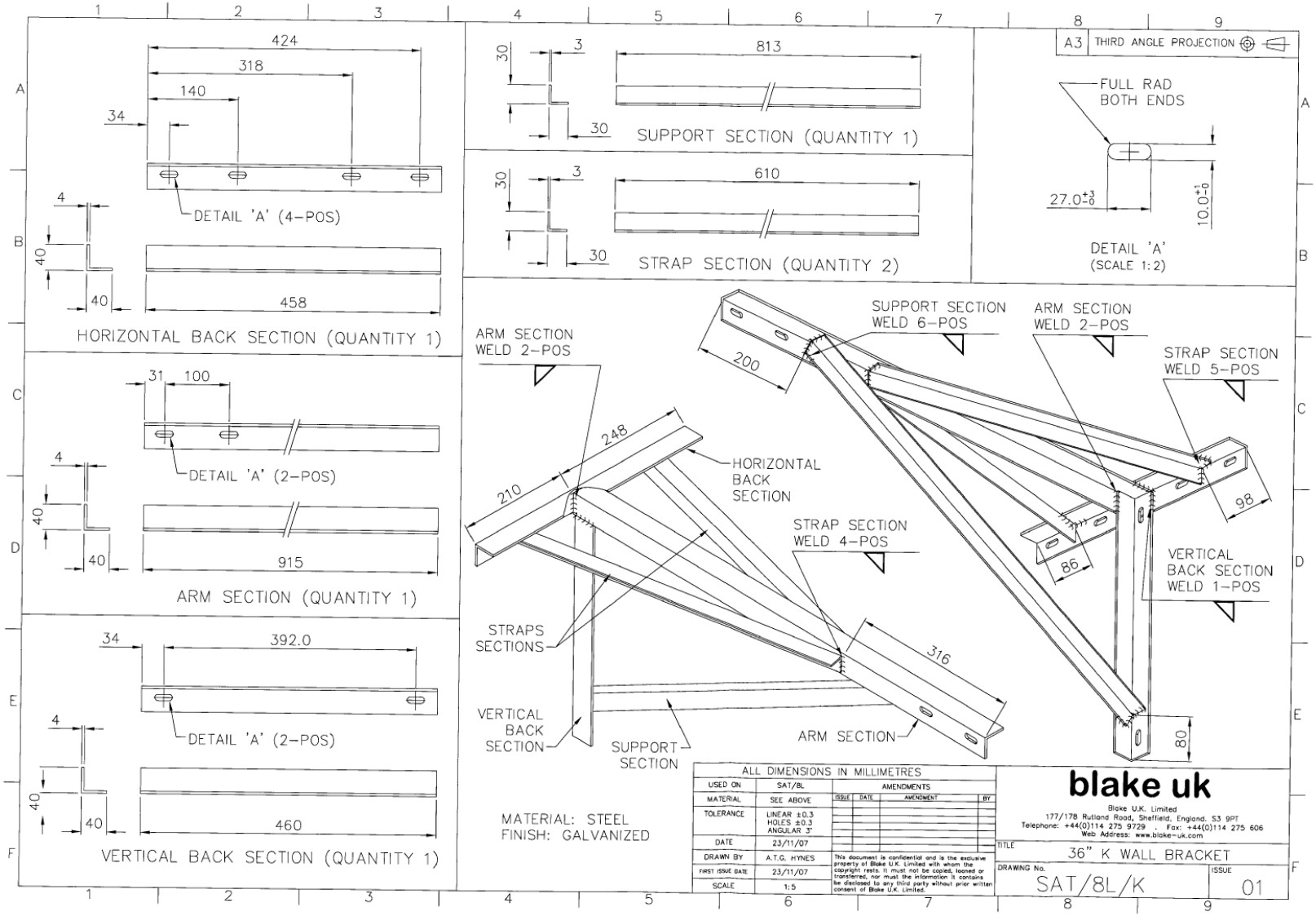


ALL DIMENSIONS IN MILLIMETRES		AMENDMENTS			
USED ON	SAT/BK	ISSUE	DATE	AMENDMENT	BY
MATERIAL	SEE ABOVE				
TOLERANCE	LINEAR ±0.3 HOLES ±0.3 ANGULAR 3°				
DATE	21/11/07				
DRAWN BY	A.T.G. HYNES				
FIRST ISSUE DATE	21/11/07				
SCALE	1:5				

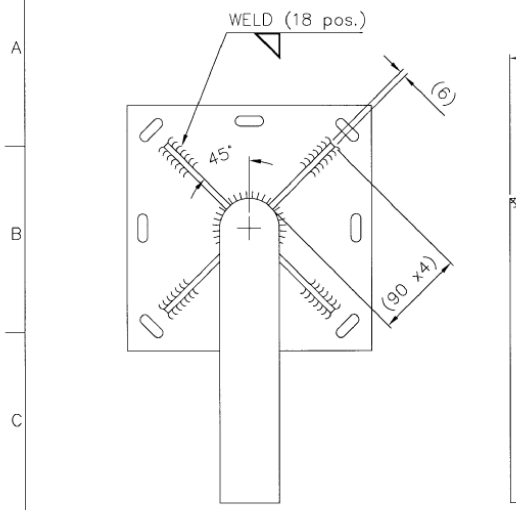
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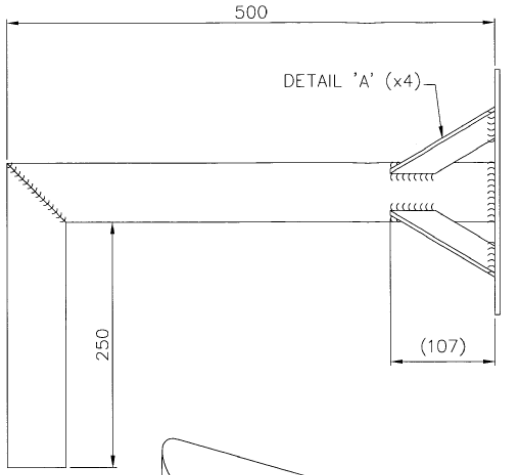
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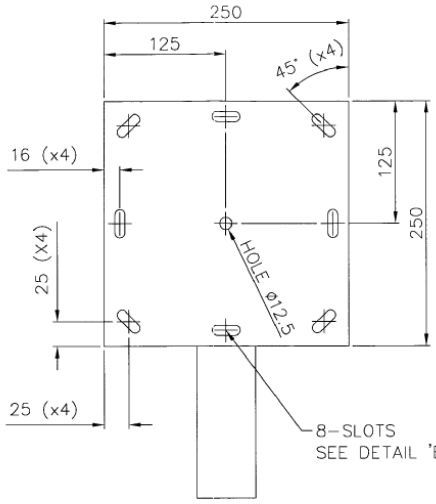
TITLE	24" K WALL BRACKET	
DRAWING No.	SAT/8K/K	ISSUE 01

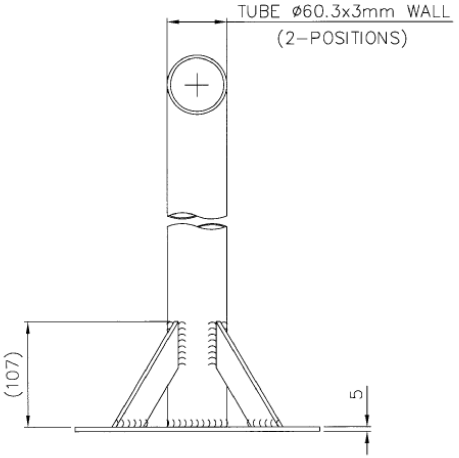

424
318
140
34
DETAIL 'A' (4-POS)
4
40
40
458
HORIZONTAL BACK SECTION (QUANTITY 1)
31
100
DETAIL 'A' (2-POS)
915
ARM SECTION (QUANTITY 1)
34
392.0
DETAIL 'A' (2-POS)
460
VERTICAL BACK SECTION (QUANTITY 1)
30
3
813
30
SUPPORT SECTION (QUANTITY 1)
610
STRAP SECTION (QUANTITY 2)
A3
THIRD ANGLE PROJECTION
FULL RAD
BOTH ENDS
DETAIL 'A'
(SCALE 1:2)
ARM SECTION
WELD 2-POS
SUPPORT SECTION
WELD 6-POS
ARM SECTION
WELD 2-POS
STRAP SECTION
WELD 5-POS
200
248
210
HORIZONTAL
BACK
SECTION
STRAP SECTION
WELD 4-POS
98
86
VERTICAL
BACK SECTION
WELD 1-POS
STRAPS
SECTIONS
316
VERTICAL
BACK
SECTION
SUPPORT
SECTION
ARM SECTION
80
MATERIAL: STEEL
FINISH: GALVANIZED
ALL DIMENSIONS IN MILLIMETRES
USED ON
SAT/8L
MATERIAL
SEE ABOVE
TOLERANCE
LINEAR ±0.3
HOLES ±0.3
ANGULAR 3°
DATE
23/11/07
DRAWN BY
A.T.G. HYNES
FIRST ISSUE DATE
23/11/07
SCALE
1:5
AMENDMENTS
ISSUE
DATE
AMENDMENT
BY
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TITLE
36" K WALL BRACKET
DRAWING No.
SAT/8L/K
ISSUE
01

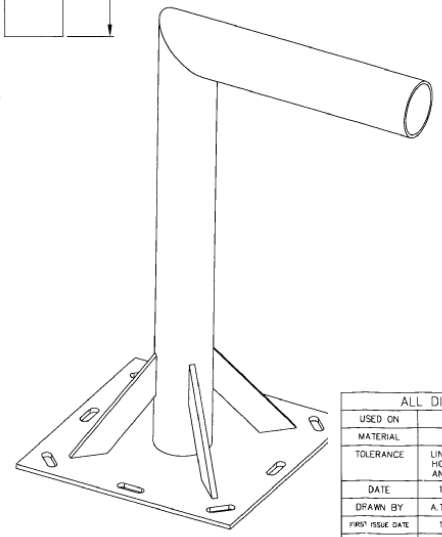
A3 | THIRD ANGLE PROJECTION

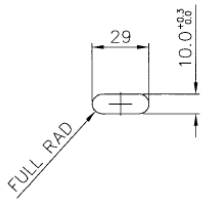




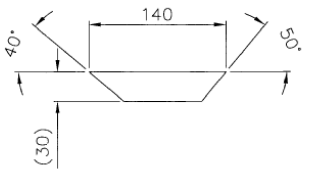








DETAIL 'B'
SCALE 1:2



DETAIL 'A'
MATERIAL: 30x6mm STEEL

ALL DIMENSIONS IN MILLIMETRES					
USED ON		AMENDMENTS			
MATERIAL	STEEL	ISSUE	DATE	AMENDMENT	BY
TOLERANCE	LINEAR ±0.3 HOLES ±0.3 ANGULAR 3°				
DATE	13/11/07				
DRAWN BY	A.T.G. HYNES				
FIRST ISSUE DATE	14/11/07				
SCALE	1:4				

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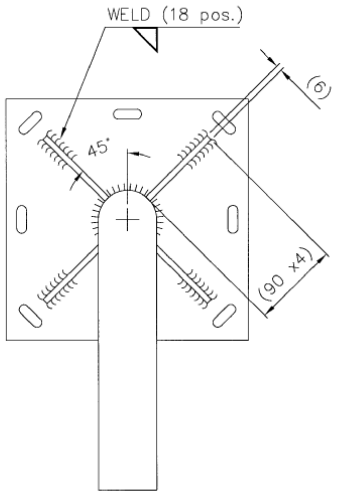
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Web Address: www.blake-uk.com

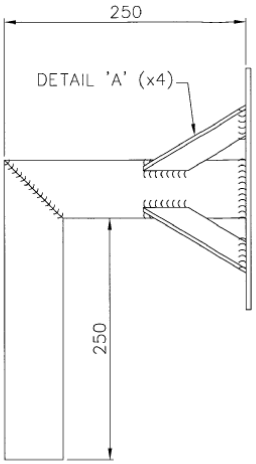
TITLE: WALL MOUNT ø60x500mm

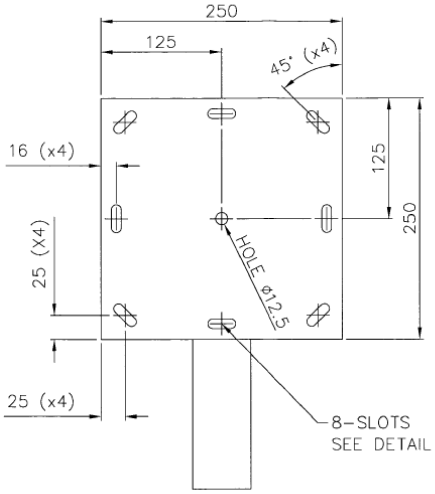
DRAWING No.: SAT/8G

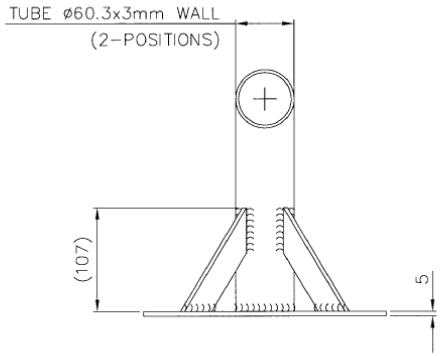
ISSUE: 01

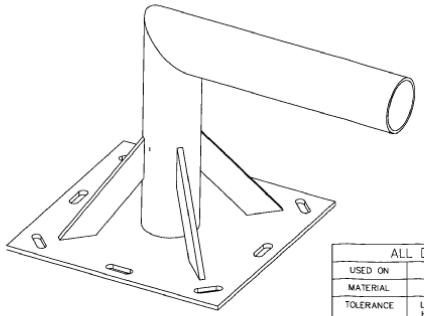
A3 | THIRD ANGLE PROJECTION

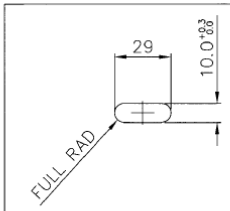




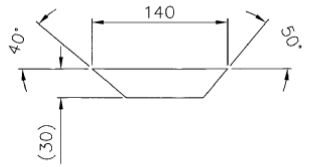








DETAIL 'B'
SCALE 1:2



DETAIL 'A'
MATERIAL: 30x6mm STEEL

ALL DIMENSIONS IN MILLIMETRES					
USED ON		AMENDMENTS			
MATERIAL	STEEL	ISSUE	DATE	AMENDMENT	BY
TOLERANCE	LINEAR ±0.3 HOLES ±0.3 ANGULAR 3°				
DATE	13/11/07				
DRAWN BY	A.T.G. HYNES				
FIRST ISSUE DATE	14/11/07				
SCALE	1:4				

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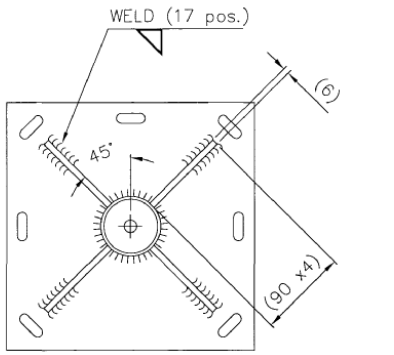
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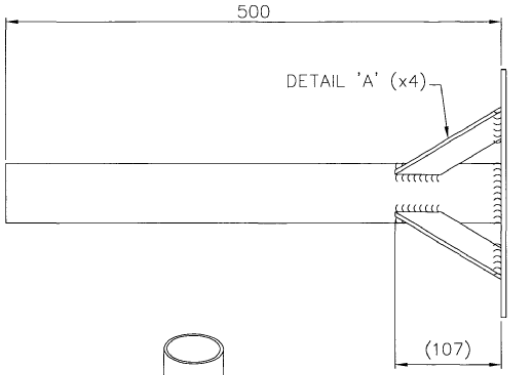
TITLE: WALL MOUNT ø60x250mm

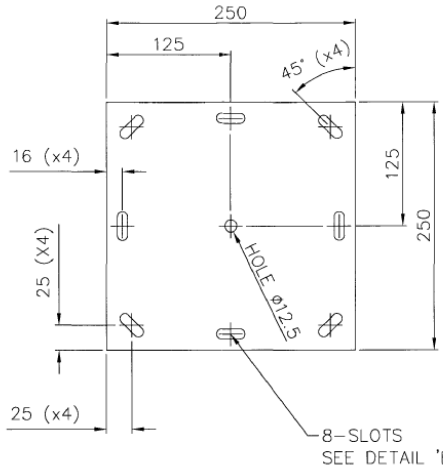
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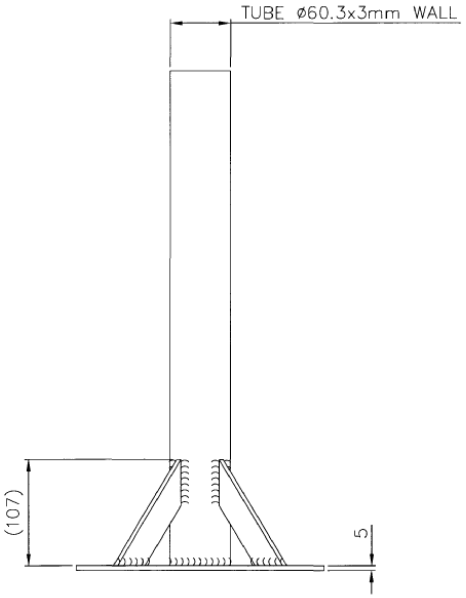
ISSUE: 01

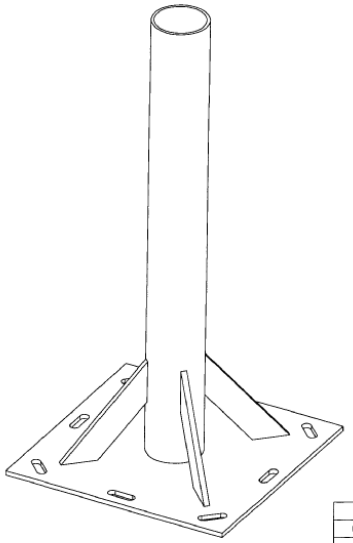
A3 THIRD ANGLE PROJECTION

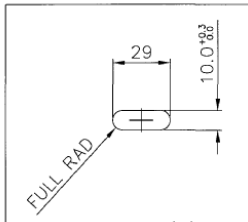




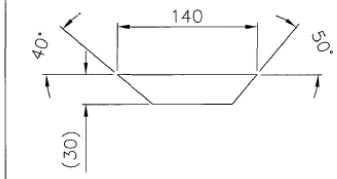








DETAIL 'B'
SCALE 1:2



DETAIL 'A'
MATERIAL: 30x6mm STEEL

ALL DIMENSIONS IN MILLIMETRES					
USED ON	SAT/BN	AMENDMENTS			
MATERIAL	STEEL	ISSUE	DATE	AMENDMENT	BY
TOLERANCE	LINEAR ±0.3 HOLES ±0.3 ANGULAR 3°				
DATE	14/11/07				
DRAWN BY	A.T.G. HYNES				
FIRST ISSUE DATE	14/11/07				
SCALE	1:4				

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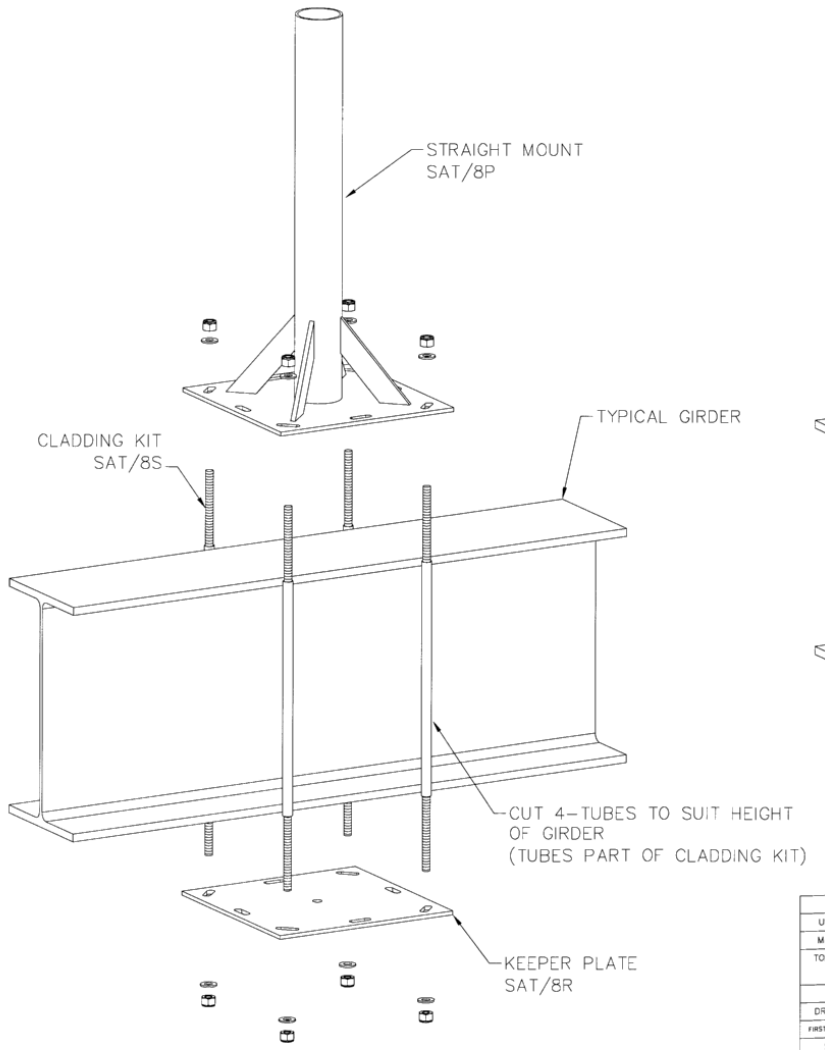
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Web Address: www.blake-uk.com

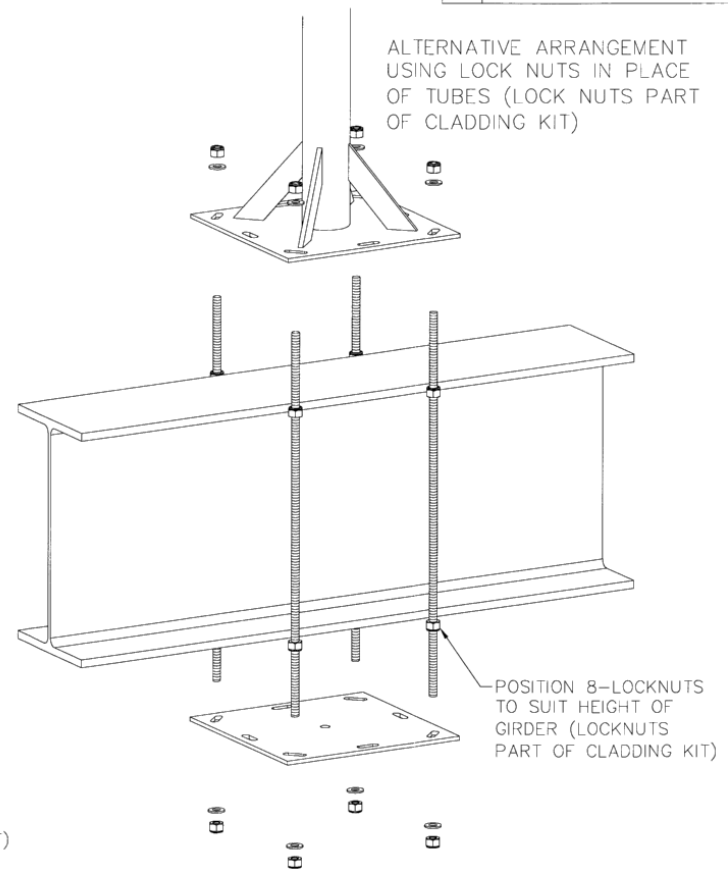
TITLE: STRAIGHT MOUNT ø60x500mm

DRAWING No.: SAT/8P

ISSUE: 01

A3 THIRD ANGLE PROJECTION





ALL DIMENSIONS IN MILLIMETRES

USED ON	
MATERIAL	SEE ABOVE
TOLERANCE	LINEAR ±0.3 HOLES ±0.3 ANGULAR 3°
DATE	14/11/07
DRAWN BY	A.T.G. HYNES
FIRST ISSUE DATE	15/11/07
SCALE	1:5

AMENDMENTS

ISSUE	DATE	AMENDMENT	BY

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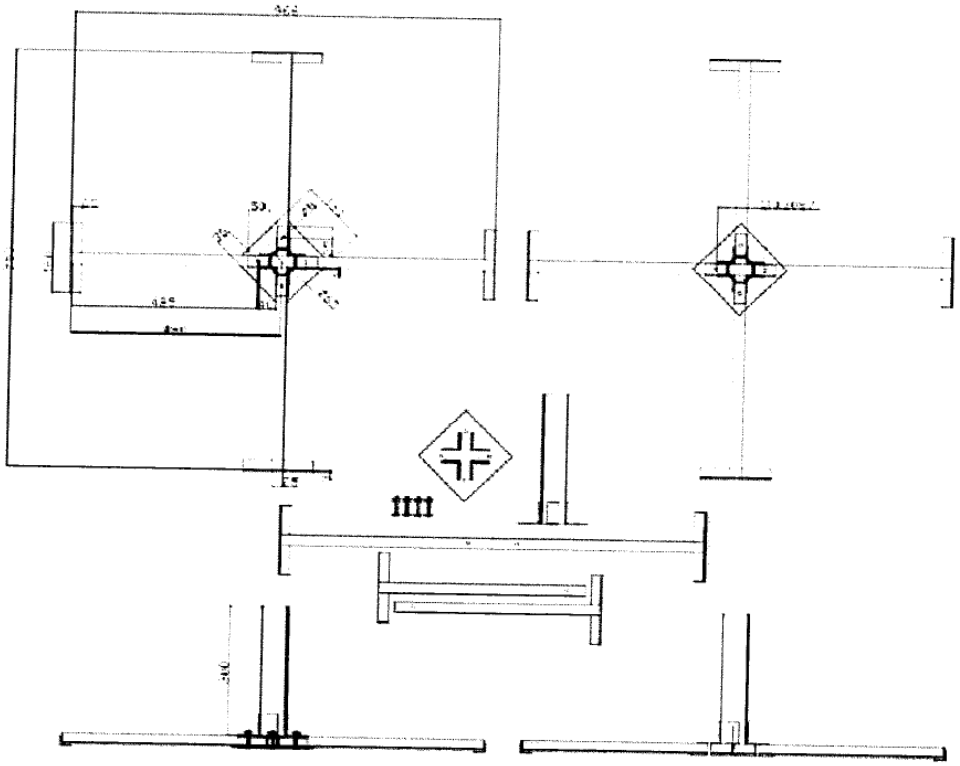
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Web Address: www.blake-uk.com

TITLE: GIRDER MOUNT

DRAWING No.: SAT/8N

ISSUE: 01

Add-A-Guard – HNS 74cm Non-Pen Mount



Height	330 mm
Width	965 mm
Tube Diameter	60 mm
Weight	4.75 Kg
Assembly Bolts	4x No 6 x 50 mm mild steel Zinc plated.
Finish	Hot dipped galvanizing To BS EN ISO 1461 standard